



Capacity

Maximum Turning Length	23.62" (600 mm)
Maximum Swing Over Bed	17.72" (450 mm)
Maximum Turning Diameter	9.84" (250 mm)
C-Axis Maximum Turning Diameter	5.91" (150 mm)
Distance Between Centers	25.59" (650 mm)

X-Axis

Travel	5" (127 mm)
Rapid Traverse Rate	787.4 ipm (20 m/min), 1180 ipm** (29.92 m/min)**
AC Servo Motor	2.1 HP (AC 1.57 KW)
Ballscrew	1.26" (32 mm) x P0.39" (10 mm)

Z-Axis

Travel	24.8" (630 mm)
Rapid Traverse Rate	945 ipm (24 m/min), 1417 ipm** (35.99 m/min)**
AC Servo Motor	2.1 HP (AC 1.57 KW)
Ballscrew	1.26" (32 mm) x P0.47" (12 mm)

Tailstock

Tailstock Travel	15.75" (400 mm)
Quill Diameter	2.76" (70 mm)
Quill Travel	3.94" (100 mm)
Quill Taper	MT#4